



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-5

Job Sheet 176373



Part No: D3065-5

Job Qty: 80 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM
IPP Rev:E Now manufactured with 6061-T6 06-05-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Waterjet		SC 8/04/28
100	Waterjet	80 pcs	4/27/18	4/27/18	0.02	7.37	Waterjet1		SC 8/04/28
120	QC	80 pcs	4/27/18	4/27/18	0.00	0.00	QC8		38
130	HandFinish	80 pcs	4/27/18	4/27/18	0.00	1.81	HandFinish1		SA 18-05-03
140	QC	80 pcs	4/27/18	4/27/18	0.00	0.00	QC7-1		38
150	Packaging	80 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3		MAY 07 2018 GA 116
160	QC21-SA	80 Ea	4/27/18	4/27/18	0.00	0.00	QC21		DAS 21 MAY 07 2018 9-30

Part Op 100 - 1-Cut as per Dwg
Descriptions: 150 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	66 sf (.825 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	66	167	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S066851



Part: D3065-5

Job No: 176373

Serial No/Batch: S066851

Revision:

Inspector:

Date: 04/30/18

WVL 0.1A 5118
34
0.1
35
0.1

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Log	16.458inches $\pm$ 0.010	16.468 16.448	16,458	
2	Step Log	15.750inches $\pm$ 0.005	15.755 15.745	15,750	
3	Step Log	2.250inches $\pm$ 0.005	2.255 2.245	2,252	
4	Step Log	3.460inches $\pm$ 0.005	3.465 3.455	3,463	
5	Step Log	0.865inches $\pm$ 0.005	0.870 0.860	0,866	
6	Step Log	6.020inches $\pm$ 0.005	6.025 6.015	6,022	
7	Step Log	1.205inches $\pm$ 0.005	1.210 1.200	1,208	
8	Step Log	3.484inches $\pm$ 0.005	3.489 3.479	3,486	
9	Step Log	0.871inches $\pm$ 0.005	0.876 0.866	0,874	
10	Step Log	8.325inches $\pm$ 0.010	8.335 8.315	8,326	
11	Step Log	0.551inches $\pm$ 0.010	0.561 0.541	0,553	
12	Step Log	0.213inches + 0.005 - 0.000	0.218 0.213	0,215	
13	Step Log	0.128inches + 0.005 - 0.000	0.133 0.128	0,130	

Plex 4/20/18 3:28 PM Dart.Gagnon.Michelle